



OVERALL WIDTH: 9.500"
1/2 OF FACE: 4.250"
L MEASUREMENT: 3.750"
WEB-TO-HUB EXTENSION R: 3.250"
FACE-TO-HUB EXTENSION L: 5.000"
FACE-TO-HUB EXTENSION R: 1.000"
APPROXIMATE WEIGHT (LBS.): 152
SMALL BORE DIAMETER: 2.781"

TOLERANCES:
WHEEL DIAMETER: +0.005"/-0.000"
BORE TAPER: +0.000"/-0.003"

APPROVED BY:			SIGNATURE:			DATE:	
D	F	O	H	B		S	T
WHEEL DIAMETER	FACE WIDTH	HUB OFFSET	HUB LENGTH	BORE DIAMETER	BORE TAPER IN/FT	KEYWAY WIDTH	KEYWAY DEPTH
18.000"	8.500"	5.250"	4.500"	3.250"	1.250"	0.750"	0.250"
<p>UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES</p> <p>DIMENSIONS: $\pm 0.010"$</p> <p>FINISH: 250  EXCEPT FOR BORE AND OUTER</p> <p>FACE WHICH SHOULD BE 63 </p>				<p>BRAKE PRODUCTS, INC. 16751 HILLTOP PARK PLACE CHAGRIN FALLS, OH 44023 UNITED STATES OF AMERICA</p>		<p>Web: www.brakeproducts.com Email: sales@brakeproducts.com Phone: (440) 543-7962 Fax: (440) 543-7963</p>	
<p>DATE: Sunday, Oct 29 2017</p>				<p>HUB LENGTH BORE & KEYWAY FOR A 610 MILL MOTOR JE76322 410 610 810 AC18 MC10 MD410AE2 MS10</p>		<p>MATERIAL SPECIFICATION: DUCTILE IRON ASTM A536-84 80-55-06</p>	
<p>DESCRIPTION: 18 INCH BORED & KEYED BRAKE WHEEL</p>						<p>PART # BH181007</p> <p>SERIAL # 0</p>	